



BUILDER'S LEGACY

PLASTERKOTE FLAT

5644

BUILDERS LEGACY
CLASSIC SERIES
INTERIOR
FLAT
5644
PLASTER KOTE

PLASTERKOTE is a 100% acrylic primer/finish formulated to combat challenges associated with interior new plaster construction. This self-priming, alkali-resistant finish eliminates the need for costly specialty primers reducing labor and material costs. Early alkali resistance helps to block plaster burn-through on uncured plaster allowing for faster finishing of plaster projects.

PLASTERKOTE is a premium acrylic enamel specifically formulated for use on interior new plaster and cementitious surfaces with a pH between 7-13. With virtually no odor and exceptional touch-up, this product is ideal for painting fresh plaster in any residential or commercial setting.

COMPLIANCE & CERTIFICATION

Gloss Level	1
VOC Content	<50 g/L 0.0 lb./Gal

RECOMMENDED USAGE

- For Interior Use
- New Plaster Construction
- Use in Residential, Multi-Unit, Commercial, and Institutional Construction

PERFORMANCE & FEATURES

- Alkali Resistant Formula
- 100% Acrylic Formula
- Self-Priming Technology
- Low-Spatter Roller Application

BENEFITS

Increased Efficiencies: Single-coat primer/finish coverage allows for faster turns on new construction projects without the use of specialty primers.

Faster Finishing: PLASTERKOTE's pH-tolerant formula minimizes downtime between plastering and finishing. Low-spatter with roller application allows for easy on-going maintenance.

Exceptional Durability: Durable 100% acrylic formula provides a highly washable surface for everyday living after construction.

PRODUCT SPECIFICATIONS

Vehicle Type: Ethylene-Vinyl Acetate / Acrylic
Color Tinting: White. May be tinted, up to 2 oz. per gallon, with low VOC colorants.

Gloss: Flat
0-1 units @ 60°

Solid Content: Weight: 50% ± 2
Volume: 33% ± 2

Drying Time: (75° F. & 50% R.H.)
To touch: 2 Hours
To recoat: 4-6 Hours

Extended drying time may be expected when conditions such as high humidity, high dew point, low temperature, etc. are present. Allow product to dry thoroughly before top coating.

Theoretical Coverage:

Apply at 200 sq. ft./gal. to achieve
8.0 mils Wet Film Thickness
2.4 mils Dry Film Thickness

When calculating working coverage, allow for application losses, texture and porosity of surface, application technique, etc.

PRECAUTIONS/LIMITATIONS

- Please refer to Safety Data Sheets.
- To ensure proper adhesion, plaster surfaces need to be inspected for dust or powder that may be present on the surface upon drying. If present, walls should be washed with a solution consisting of 1 pint household vinegar to 1 gallon of water. Repeat until surface is free of powder. Rise with clear water and allow to dry.
- Apply only if air, surface and material temperatures remain 50° F or above during application and drying.



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SURFACE PREPARATION

Surfaces must be dry, clean and free of dust, dirt, grease, oil or any other contaminants that may prevent proper adhesion. New plaster surfaces should be allowed to cure for at least 48 hours before applying 365. To insure proper adhesion, plaster surfaces need to be inspected for dust or powder that may be present on the surface upon drying. If present, walls should be washed with a solution consisting of 1 pint household vinegar to 1 gallon of water. Repeat until surface is free of powder. Rinse with clear water and allow to dry. Contact your local Hallman Lindsay store for specific recommendations.

Warning! If you scrape, sand or remove old paint, you may release lead dust. Lead is toxic. Exposure to lead dust can cause serious illness, such as brain damage, especially in children. Pregnant women should also avoid exposure. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the national lead information hotline at 1-800-424-LEAD (5323) or log on to www.epa.gov/lead.

HALLMAN LINDSAY PRIMING RECOMMENDATIONS

New Work

Drywall: Premium Wall Primer, 220.

Plaster/Masonry: Self Priming (requires two coats).

Wood: Enamel Undercoat, 231.

Galvanized Surfaces: Enamel Undercoat, 231 or METALGUARD DTM Acrylic Primer/Finish, 338.

Steel Surfaces: METALGUARD Rust Inhibitive Primer, 330.

Block: GRIPCRETE Masonry Surfacers, 179.

Repaint: Self-Priming (requires two coats).

APPLICATION

Mix thoroughly before use. Apply by brush, roller, or airless spray or conventional spray. If sprayed, product should be back-rolled or brushed to properly work into surface. Apply when the ambient, surface, and material temperatures are 50° F or higher. Thinning is not recommended.

EQUIPMENT REQUIREMENTS

Airless: Minimum .70 GPM, 3000 PSI, .019-.021" Tip

HVLP: Twin-stage turbine, 5-8 PSI, .051 to .070 projector set

Roller: 1/2" - 1 1/2" nap synthetic cover

Brush: Quality Nylon/Polyester brush