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# **AQUA KOTE ENAMEL UNDERCOAT**

AQUA KOTE ENAMEL UNDERCOAT is a premium waterborne primer designed for interior wall and wood surfaces. Fast-drying formulation provides exceptional adhesion and hold-out that dries in one hour and sands to a powder for faster production. Versatile application allows smooth spraying for production needs or easily brushed and rolled for smaller projects. Strong acrylic adhesion forms tough bonds to factory primed and galvanized surfaces including conduit, ductwork, and hollow metal doors and frames.

AQUA KOTE ENAMEL UNDERCOAT is a premium primer/sealer that can be used on a variety of new construction and remodel projects. It can be used on masonry, concrete, plaster, galvanized, drywall, and many wood surfaces. Exceptional enamel holdout with an easy-sand finish make it ideal for use on trim, cabinets, and doors.

### **FEATURES**

- Excellent Enamel Hold-Out
- Easy-Sand Finish

- Fast-Drying Formula
  - **Excellent Adhesion**

### **BENEFITS**

### **Enamel Hold-Out**

The hard, durable film provides an excellent sealed surface for any enamel topcoat. Improved hold-out helps all products build sheen faster.

### **Excellent Adhesion**

Forming a strong bond on most surfaces, it is a great primer for repainting trim and galvanized surfaces.

### **Fast-Drying Formula**

Dries in under an hour which allows for same-day priming, sanding, and finishing. Same day finishing means faster production and tighter timelines.







## TECHNICAL INFORMATION

### **APPLICATION INFORMATION**

Drying Time at 77° F 50% R.H:

To Touch: 30 minutes\* Recoat: 2 hours\*

\* Cooler temperatures and higher relative humidity will extend dry times

Recommended Spreading Rate:

450 sq. ft./Gal to achieve 3.5 mils WFT; 1.4 mils DFT

Solids Content:

Volume: 42% ± 2 Weight: 59% ± 2

### **BASES: WHITE - 231 SERIES**

### **EQUIPMENT RECOMMENDATIONS**

Roller: 3/8"- 1/2" nap shed-resistant or lambswool cover

<u>Brush</u>: 100% Nylon or synthetic blend <u>Airless</u>: Minimum  $\frac{1}{2}$  GPM , .017" tip @ 2500 - 2900 PSI

HVLP: Twin-stage turbine, 5–8 PSI, .051-

.070 projector set

### **SAFETY AND COMPLIANCE**

VOC (EPA Method 24): 30 g/L 0.25 lbs./Gal

### FINISHING RECOMMENDATIONS

**INTERIOR** 

<u>Latex Finishes</u>: Compatible with all Hallman Lindsay waterborne interior

finishes.

Alkyd Finishes: Duraguard Series.