



# PRODUCT DATA SHEET

## METALGUARD

### QD SHOP KOTE PRIMER

# 337

#### DESCRIPTION

hallman/lindsay's **Foundations** is our complete line of specialty primers for your interior and exterior primer requirements.

METALGUARD QD SHOP KOTE PRIMER is a quick-dry primer for use on interior and exterior ferrous metal. It produces a corrosion-resistant base coat that may be topcoated with a variety of finishes such as alkyd, latex, acrylic, waterborne or epoxy products. It has excellent adhesion to a variety of ferrous metals including steel and iron.

METALGUARD QD is pre-formulated for spray applications.

#### FEATURES

- ✓ Excellent Corrosion Resistance
- ✓ Fast Drying
- ✓ Accepts a Variety of Topcoats

#### PRECAUTIONS/LIMITATIONS

- ✓ Please refer to Safety Data Sheets.
- ✓ Not for immersion service.
- ✓ Apply only if air, surface and material temperatures remain 50° F or above during application and drying.

#### TECHNICAL SERVICES



**FACTORY & MAIN OFFICES**  
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#### TECHNICAL DATA

- ✓ Color/Tinting:  
Grey.  
Also available #337R, Red Oxide.
- ✓ Vehicle Type:  
Alkyd
- ✓ Gloss: Flat  
3-4 units @ 60°
- ✓ Percent Solids by Weight:  
50% ± 2
- ✓ Percent Solids by Volume:  
32% ± 2
- ✓ Pigment by Weight:  
35% ± 2
- ✓ Vehicle Solids by Weight  
15% ± 2
- ✓ Recommended Spreading Rate:  
Apply at 250-300 sq.ft./gal. to achieve  
5 – 6.0 mils Wet Film Thickness  
1.5–2 mils Dry Film Thickness  
When calculating working coverage, allow for application losses, texture and porosity of surface, application technique, etc.
- ✓ Weight per Gallon:  
9.73 lbs.
- ✓ Drying Time at 77°F 50% R.H.:  
To touch: 30 minutes  
Recoat: 2-4 hours  
Extended drying time may be expected when conditions such as high humidity, high dew point, low temperature, etc are present. Allow product to dry thoroughly before topcoating.
- Thinning:  
Do Not Thin
- ✓ Cleanup:  
VM&P Naphtha
- ✓ VOC:  
429 g/L      3.58 lbs./gal.

## **SURFACE PREPARATION**

Surfaces must be dry, clean and free of dirt, dust, grease, oil or any other contaminants that may prevent proper adhesion. All rust and mill scale should be removed by wire brushing, power tool removal or sand blasting. Best results are obtained over a surface sandblasted to a Commercial Blast (SSPC-SP6). Galvanized surfaces shall have all oils removed prior to application of coating. Warning! If you scrape, sand or remove old paint, you may release lead dust. Lead is toxic. Exposure to lead dust can cause serious illness, such as brain damage, especially in children. Pregnant women should also avoid exposure. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the national lead information hotline at 1-800-424-lead or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

## **hallman/lindsay FINISH RECOMMENDATIONS**

Choose any appropriate interior or exterior **hallman/lindsay** product as desired topcoat.

## **APPLICATION**

Mix thoroughly before use. Apply by brush, roller, airless, HVLP or conventional spray. Flow and leveling is best achieved by applying a full, uniform coating and working to a wet edge using overlapping strokes.

## **EQUIPMENT REQUIREMENTS**

- ✓ Airless: Minimum ¾ GPM with .017" tip @ 2700 PSI
- ✓ Conventional: Binks #7 gun, 38 needle, 36 air nozzle, 38 fluid nozzle, 9.3 CFM @ 30 PSI
- ✓ HVLP: Twin-stage turbine, 5 – 8 PSI, .051 to .070 projector set
- ✓ Roller: ¼ "– ½ " nap shed-resistant cover or lambswool cover
- ✓ Brush: Natural china bristle or synthetic blend



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