



PRODUCT DATA SHEET

FILL KOTE

100% ACRYLIC BLOCK FILLER

181

DESCRIPTION

hallman/lindsay's Foundations is our complete line of specialty primers for your interior and exterior primer requirements.

FILL KOTE 100% ACRYLIC BLOCK FILLER is a premium, high-performance filler formulated with 100% acrylic resin. It may be used on both interior and exterior surfaces with a wide variety of topcoats.

FILL KOTE is designed to fill the surface voids and provide a smooth surface for finish products. It provides excellent hiding, film build and hold out. The 100% acrylic formulation provides for outstanding early moisture resistance.

Designed for commercial/institutional and light industrial application, FILL KOTE can be finish coated with latex, acrylics and epoxies.

FEATURES

- ✓ **Meets criteria set forth by the U.S. Green Building Council LEED-NC, version 2.2 and LEED-CI version 2.0.**
- ✓ 100% Acrylic
- ✓ Outstanding Early Moisture Resistance
- ✓ Mildew-Resistant
- ✓ Excellent Hide and Filling Properties
- ✓ Low-Temperature Application (To 35° F)
- ✓ Variety of Finish Coats
- ✓ Easy Application

PERFORMANCE DATA

- ✓ Performance alternate (MPI) # 4

PRECAUTIONS/LIMITATIONS

- ✓ Please refer to Safety Data Sheets.
- ✓ Not to be used in areas subjected to severe moisture or with the intent as a waterproofer.
- ✓ Apply only if air, surface and paint temperatures are above 35°F and will remain so for 48 hours. Also, the dew point must not be within 5° of the temperature until the film is dry, or for approximately 16 hours.

TECHNICAL DATA

- ✓ Color/Tinting:
White. May be tinted with low VOC colorants.
- ✓ Vehicle Type:
100% Acrylic
- ✓ Gloss: Flat
0-5 units @ 60°
- ✓ Percent Solids:
Weight: 73% ± 2
Volume: 53% ± 2
- ✓ Recommended Spreading Rate:
Apply at 80-100 sq.ft./gal. to achieve
15-20 mils Wet Film Thickness
7.6-10.2 mils Dry Film Thickness
When calculating working coverage, allow for application losses, texture and porosity of surface, application technique, etc.
- ✓ Drying Time at 77°F 50% R.H.:
To touch: 1 hour
Recoat: Overnight
Extended drying time may be expected when conditions such as high humidity, high dew point, low temperature, etc are present. Allow product to dry thoroughly before topcoating.
- ✓ Thinning/Cleanup:
Water
- ✓ VOC:
39 g/L 0.32 lbs./gal.

Products of Hallman/Lindsay Paints
Sun Prairie, WI 53590

9 Finishes
Painting (09900)

TECHNICAL SERVICES



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SURFACE PREPARATION

Surfaces must be internally dry and free of dirt, dust, grease, soap or powdery residue, mortar splatter, loosely adhering paints or any other contaminants. Mortar joints must be raked clean of any loose material before finishing. Do not apply to surfaces that have been treated with waterproofing or water-repellent coatings. Warning! If you scrape, sand or remove old paint, you may release lead dust. Lead is toxic. Exposure to lead dust can cause serious illness, such as brain damage, especially in children. Pregnant women should also avoid exposure. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

hallman/lindsay FINISH RECOMMENDATIONS

EXTERIOR

Latex: 170, 171, 172, 174, 176, 180, 185, 317 or 318

INTERIOR

All **hallman/lindsay** interior latex products, as well as **hallman/lindsay** epoxy finishes, are suitable as topcoats for 181.

APPLICATION

Mix thoroughly before use. Apply by brush, roller or airless spray. Flow and leveling is best achieved by applying a full, uniform coating and working to a wet edge using overlapping strokes. Surfaces should be dry prior to paint application. For best filling of voids, apply by spray and backroll surface with $\frac{3}{4}$ " roller cover, pushing paint into voids.

EQUIPMENT REQUIREMENTS

- ✓ Airless: Minimum 1 GPM with .021" tip @ 2500 psi
- ✓ Conventional: Not recommended
- ✓ HVLP: Not recommended
- ✓ Roller: $\frac{3}{4}$ " – 1 $\frac{1}{4}$ " nap shed-resistant or lambswool cover
- ✓ Brush: 100% nylon or synthetic blend



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This technical bulletin is intended only as a source of information and, to the best of our knowledge, the information herein is correct. However, since conditions of the use of our product are beyond our control, the final determination of any information or of the material for the use contemplated is the sole responsibility of the user.