



PRODUCT DATA SHEET

FILL TITE

ACRYLIC BLOCK FILLER

179

DESCRIPTION

hallman/lindsay's Foundations is our complete line of specialty primers for your interior and exterior primer requirements.

FILL-TITE is a premium acrylic block filler formulated for both interior and exterior, above grade, porous concrete, block and other masonry substrates with surface voids. FILL-TITE has a high resistance to both efflorescence and alkali and their resultant paint film and surface deterioration. It provides an ideal base for most acrylic and other topcoats. It has excellent enamel hold out.

Use on most cementitious, including concrete and cinder block, surfaces, where maximum filling and early alkali resistance is required. May be applied to a surface with a pH of 7-13. New concrete should be allowed to cure for at least 7 days before applying FILL-TITE. FILL-TITE must be topcoated.

FEATURES

- ✓ Early Alkali Resistant.
- ✓ Early Moisture Resistance.
- ✓ Excellent Enamel Holdout.
- ✓ Will Accept a Variety of Topcoats.
- ✓ Easy Application.
- ✓ May Be Applied to surface with a pH of 7-13.

PERFORMANCE DATA

- ✓ Performance alternate (MPI) # 4

PRECAUTIONS/LIMITATIONS

- ✓ Please refer to Safety Data Sheets.
- ✓ Must be topcoated.
- ✓ Do not apply if the ambient or surface temperature is 40° F or below.
- ✓ Allow masonry surfaces to cure for 7 days.

TECHNICAL DATA

- ✓ Color/Tinting:
White. May be tinted, up to 2 oz. per gallon, with low VOC colorants.
- ✓ Vehicle Type:
Acrylic
- ✓ Finish: Flat
- ✓ Percent Solids:
Weight: 71% ± 2
Volume: 51% ± 2
- ✓ Recommended Spreading Rate:
Apply at 80-100 sq.ft./gal. to achieve
15-20 mils Wet Film Thickness
7.7-10 mils Dry Film Thickness
When calculating working coverage, allow for application losses, texture and porosity of surface, application technique, etc..
- ✓ Drying Time at 77°F 50% R.H.:
To touch: 40 minutes
Recoat: 1 hour
Extended drying time may be expected when conditions such as high humidity, high dew point, low temperature, etc are present. Allow product to dry thoroughly before topcoating.
- ✓ Cleanup:
Water
- ✓ VOC:
49 g/L 0.41 lbs./gal

Products of Hallman/Lindsay Paints
Sun Prairie, WI 53590

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Finishes
Painting (09900)

TECHNICAL SERVICES FACTORY & MAIN OFFICES



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SURFACE PREPARATION

Allow substrates to dry inside out. Surfaces must be clean and free of dirt or any other contaminants that would prevent proper adhesion or penetration. New masonry surfaces should be allowed to cure for at least 7 days before applying FILL-TITE. Fill significant voids/defects with the appropriate exterior patching material. Warning! If you scrape, sand or remove old paint, you may release lead dust. Lead is toxic. Exposure to lead dust can cause serious illness, such as brain damage, especially in children. Pregnant women should also avoid exposure. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead

hallman/lindsay FINISH RECOMMENDATIONS

EXTERIOR

Latex: 170, 171,172, 174, 176, 180, 182, 317 or 318

INTERIOR

All **hallman/lindsay** interior latex products, as well as **hallman/lindsay** epoxy finishes are suitable as topcoat for 179.

APPLICATION

Mix thoroughly before use. Apply by brush, roller, or airless spray. Apply a full uniform coat, working to a wet edge and using overlapping strokes. For best results always backroll, to push as much material into the voids as possible.

EQUIPMENT REQUIREMENTS

- ✓ Airless: Minimum 1 GPM with .021" tip @ 2500 psi
- ✓ Conventional: Not recommended
- ✓ HVLP: Not recommended
- ✓ Roller: ¾" - 1¼" nap shed-resistant or lambswool cover
- ✓ Brush: 100% nylon or synthetic blend



FACTORY & MAIN OFFICES

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