

SURFACE PREPARATION

Surfaces must be dry, clean and free of dirt, oil, grease, wax, dust, chalk, rust or any other contaminants that may prevent proper adhesion. Remove all loose or peeling paint. Glossy surfaces must be dulled by sanding. Bare metal and raw wood must be primed. Patch all holes and cracks with appropriate patching compound, sand smooth and spot-prime. Any metal surfaces showing corrosion should be cleaned as outlined in SSPC-SP-2 (Hand Tool Clean), which requires the removal of all loose mill scale, loose rust and other detrimental foreign matter. Then prime or spot prime with the recommended primer. Galvanized surfaces must have all oils removed prior to application. Cement, concrete and masonry surfaces must be cured. Remove all form release and curing agents. If the pH is higher than 8, prime with 166. Warning! If you scrape, sand or remove old paint, you may release lead dust. Lead is toxic. Exposure to lead dust can cause serious illness, such as brain damage, especially in children. Pregnant women should also avoid exposure. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

hallman/lindsay PRIMER RECOMMENDATIONS

NEW WORK

Wood:	One coat 111 or 112
Metal, Ferrous (Steel):	One coat 330 or 338
Metal, Non-ferrous (Galvanized):	One coat 338
Aluminum Siding:	Self-priming, (requires 2 coats)
Prefinished metal	UMA Primer or 338 (may require multiple adhesion tests per panel)
Rough Masonry/Concrete Block:	One coat 181
Smooth Masonry/Brick:	166 or Self-priming, (requires 2 coats)
Primed cement board such as Hardiplank	Self-priming, (requires 2 coats)
Unprimed cement board	166

REPAINT WORK

Primer: Spot-prime all bare areas with suitable primer

APPLICATION

Mix thoroughly before use. Apply by brush, roller or airless spray. Flow and leveling is best achieved by applying a full, uniform coating and working to a wet edge using overlapping strokes. Surfaces should be dry prior to paint application. Reducing material for spray application should not exceed 10%.

EQUIPMENT REQUIREMENTS

- ✓ Airless: Minimum ¾ GPM, .017" tip @ 2500 PSI
- ✓ Conventional: Not recommended
- ✓ HVLP: Not recommended
- ✓ Roller: ¾" – 1½" nap synthetic cover
- ✓ Brush: 100% nylon or synthetic blend



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